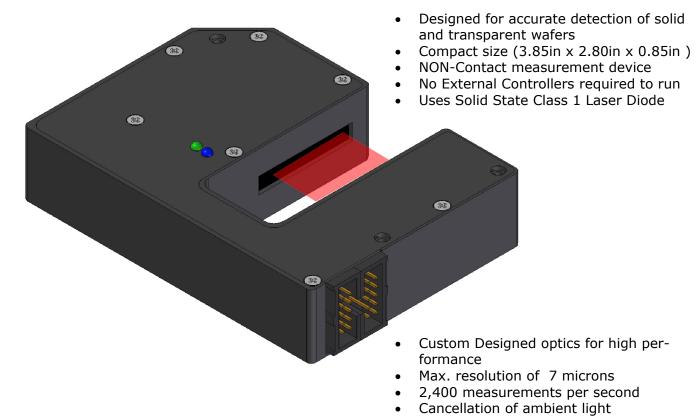
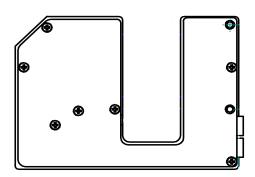
Parallel (TTL) Interface





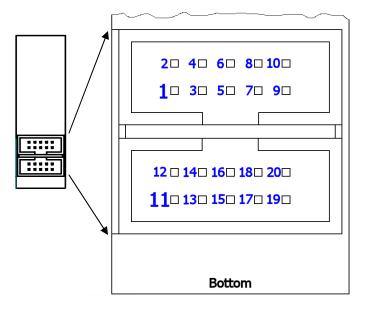
AlignX14 (AlignX7) sensor Specifications :				
Detection Method	Laser through-beam with CCD element			
Light Source	780 nm Class I Laser Diode			
Measurement Range	140 microns (0.006 in) up to 28 mm (1.10 in)			
Resolution	14 (7) microns			
Repeatability	28 microns			
Response Time	0.417 ms			
Non-Linearity	0.3% of full range			
Power	12 to 24 VDC / 170mA			
Connections	2 x 10 pin double-row header			
Interface (Input and Output)	Parallel binary (TTL)			
Indicators	Green LED = Sensor ON; Blue LED = Object Present			
Data Format	11 (12) bit parallel			
Data Range	0 up to 2000 (4000) pixels			
Overall Dimension	97.8 mm x 71.1 mm x 21.6 mm (3.85 in x 2.80 in x 0.85 in)			
Weight	170g (5.9oz)			





PIN	TYPE	NAME	DESCRIPTION	
1	OUT	DATA0	Data bit 0 (LSB)	
2	OUT	DATA1	Data bit 1	
3	OUT	DATA2	Data bit 2	
4	OUT	DATA3	Data bit 3	
5	OUT	DATA4	Data bit 4	
6	OUT	DATA5	Data bit 5	
7	OUT	DATA6	Data bit 6	
8	OUT	DATA7	Data bit 7	
9	OUT	DATA8	Data bit 8	
10	OUT	DATA9	Data bit 9	
11	OUT	DATA10	Data bit 10	
12	OUT	DATA11	Data bit 11(MSB)	
13	OUT	DATA_READY	Data ready at end of measurement cycle	
14	OUT	OBJECT_IN	Object Detected	
15	IN	TRIGGER	Triggers measurement cycle	
16	IN	MODE	Change mode SOLID/ TRANSPARENT	
17,18	POWER	+PWR	12 - 24 VDC	
19, 20	POWER	GND	Ground	

MODES					
Selection	Description	Mode			
0	First Interruption	Solid			
1	Last Interruption	Transparent			



The AlignX sensor is a self contained photoelectric sensor. It's primary designed to be used in wafer Prealigners (to detect notch/flat and center of wafer), but can be used in other applications too. Output is in a 11(12) bit parallel binary data format. 11(12)bit data output represents position in pixels. Pixel size is $14(7)\mu m$.

The AlignX is capable of real time data acquisition and processing, and is specifically designed for fast and accurate measurements. Standard MODES can be set for SOLID or TRANSPARENT (solid wafer - detect first solid edge, ignoring all other edges, transparent detect last edge, ignoring any edges before). MODE changes during measurement will not take effect until the *next measurement cycle*.

The AlignX sensor uses standard two 10 pin headers (0.100" spacing)





Timing Diagram

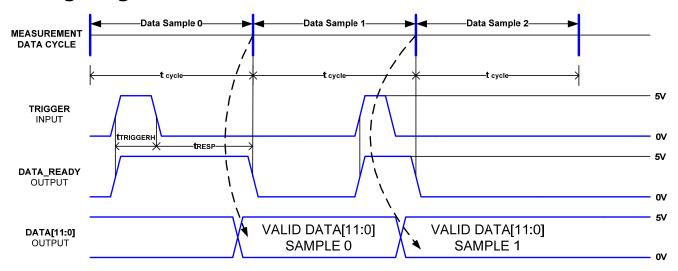


Fig. 2: Timing Diagram

Symbol	Description	Min.	Тур.	Max.
tcycle (µs)	1 cycle time			417
tresp (µs)	Response time	10		415
ttriggerh (µs)	TRIGGER HIGH time	2		

The timing diagram shows, that a HIGH to LOW signal on the TRIGGER, commences a data output at the end of the current measurement cycle. The HIGH to LOW signal on the DATA_READY confirms a Valid Data event. The maximum response time between the TRIGGER input and the DATA_READY output is 417 µs. This DATA is presented to the output pins and retained until the next TRIGGER event. In the absence of a TRIGGER event, the previous data will be held indefinitely. This process allows slow processing computers to by-pass several measurement cycles between measurement readings.

See Flowchart on next page for typical operation.

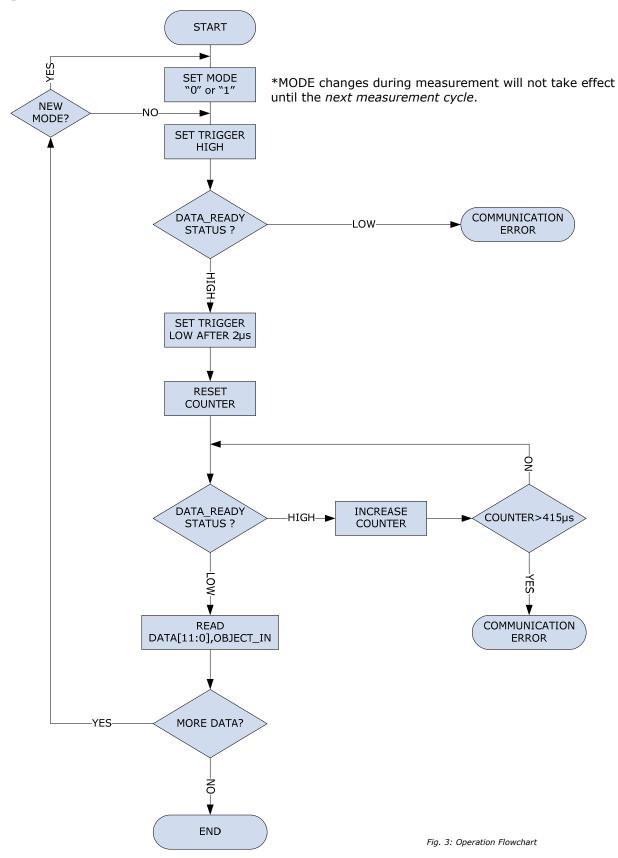
Accessories, Software, Cables

METRALIGHT, Inc. provides an available PCkit package option (i.e. Parallel PCI bus I/O card or USB conversion cable, PCkit Terminal, a Windows based SW, Source codes in VB and VB.NET) for collection, processing and display of data.

Various custom cables (e.g. Sensor to DB25) are also available. Please call if you have any other specific requirements.









Installation Notes

- USE APPROPRIATE MOUNTING SCREWS (SEE MECHANICAL DRAWING)
- !!! AVOID DIRECT SUNLIGHT !!! AND OTHER NON VISIBLE LIGHT SOURCES. RX SEN-SORS USES RG9 FILTERS TO FILTER OUT VISIBLE LIGHT (SEE CHARTS BELOW)
- ALWAYS KEEP OPTICAL WINDOWS CLEAN, FREE FROM DUST AND FINGERPRINTS, AVOID SCRATCHES ON THE OPTICAL WINDOWS.
- APPLY CORRECT VOLTAGE SEE ELECTRICAL SPECIFICATION

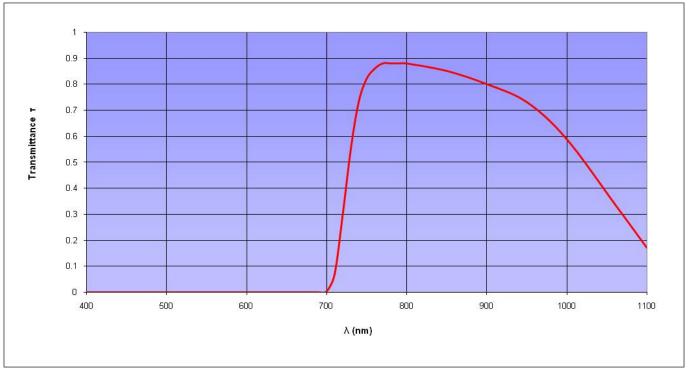


Fig. 4: Transmittance of optical (RG9) filter

Warranty

METRALIGHT provides a **ONE YEAR** manufacturer's limited warranty against defective materials and workmanship. Please do not attempt to open the unit, as this will void all warranties.

Contacts

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